

CIVITAVECCHIA, ITALY

Arrive: 0800 Monday September 26
Onboard: 2100 Wednesday September 28



Brief Overview: Italy is a feast for the eyes and the palate alike. Known for its style, picturesque scenery, food, art and culture, Italy offers something for everyone. Civitavecchia is located just over an hour from Rome's city center by bus or train and provides easy access to many of Italy's wonders. Naples is in southern Italy and provides easy access to Pompeii, Mount Vesuvius and the Amalfi Coast. For a rich experience, it will be important to find a balance between the well-known cities and the lesser-known towns and scenic countryside.

Nearby: Enjoy the **Etruscan Necropolis of Monterozzi in Tarquinia** and experience the flavors of Italy with **cooking classes** and tastings.

Worth the drive: Discover the town of **Orvieto**, with its curious underground city and famous Duomo. **Rome** and the **Vatican** are not to be missed and there are a wide range of options to see them including: **CIV 101 101 Highlights of Rome**, **CIV 119-201 Unusual Rome and Catacombs**, and **CIV 109101 Baroque Rome & St. Peter's**.

Other worthwhile destinations include the ancient Roman city of **Pompeii**; the coastal town of **Sorrento (CIV 301 101 The Sunshine Tour)**, Tuscany's city of art – **Florence**, and the canal city of **Venice (CIV 501 101 Gems of Italy)**,

NOTES: A strict dress code is enforced in all churches. Short pants, miniskirts, tank tops and revealing clothing are not acceptable and guests wearing these items can be restricted from entering. The overland trips of **CIV 501-101: Gems of Italy** and **CIV 202-301: Wine & Pasta in Tuscany** will depart from Civitavecchia and end in Livorno.

Highlights

Cultural:

Day 1: CIV 301-101 The Sunshine Tour

Day 1: CIV 501-101 Gems of Italy

Day 2: CIV 105-101 Orvieto & Civita Bagnoregio

Day 3: CIV 107-301 Tarquinia Cooking Class

Day 3: CIV 202-301 Wine & Pasta in Tuscany

Art and Architecture:

Day 1: CIV 109-101 Baroque Rome & St. Peter's

IMPACT:

Day 2: CIV 114-301 Local Family Lunch & Student Exchange

Day 3: CIV 120-301 Retake Roma

Nature & the Outdoors:

Day 3: CIV 110-301 Discovering Etruscans: Trekking the Vulci Natural Park & Tarquinia Necropolis

Active:

Day 3: CIV 113-301 Rome by Segway

TERMS AND CONDITIONS: In selling tickets or making arrangements for field programs (including transportation, shore-side accommodations and meals), the Institute acts only as an agent for other entities who provide such services as independent contractors. Food and beverages provided to the Passenger by service providers and/or independent contractors, as well any other food or beverage consumed on shore excursions, are not the responsibility of the Institute. It is the responsibility of the passenger to ensure personal compliance with their own specific dietary restrictions. All Participants accepting or using tickets or other arrangements for such services shall be deemed to agree and consent that the Institute shall not be liable or responsible in any way for any loss, death, injury or illness to person or loss, theft or damage to personal property arising from or in connection with such services. The Institute shall not be responsible for cancellation of programs for reasons beyond its control and in such event, at its option, may refund the purchase price.

Day 1: Monday, September 26

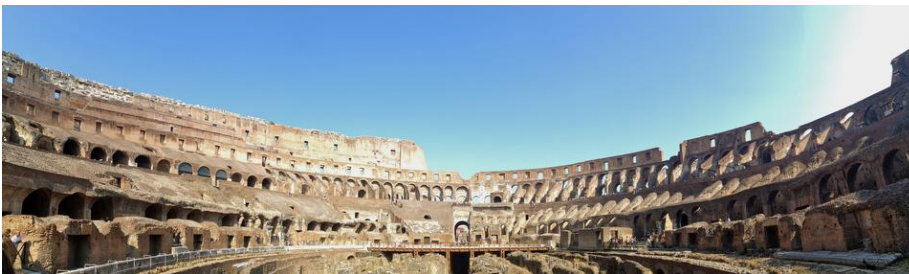
IMPORTANT: If you registered in one of the following courses, you have a Field Class on this day. Do not make any other travel plans as this is a designated class day in port for your course:

COURSE #	FACULTY	DAY 1 – Monday, 26 September
PHIL 372	Professor Yael Avrahami	Meaning and Truth in Religion
HIST 480A7	Professor Adrian Howkins	Food: A Global Environmental History
GR 100	Professor Eduard Huijbens	Introduction to Geography
ECON 370	Professor Dan Jacoby	Comparative Economic Systems
MKT 300	Professor Gail Taylor	Principles of Marketing (Section 1)

CIV 101-101

HIGHLIGHTS OF ROME

FULL DAY



This tour includes an in-depth exploration of Vatican City as well as other important sites in Rome. Don't spend your time waiting in line.

Begin your day at **Vatican City** where you will have a reserved time to visit the fascinating Vatican Museums and today's highlight – the **Sistine Chapel** by Michelangelo. Next, walk into the mother of all Catholic churches – **St. Peter's Basilica**. Enjoy some time to reflect on the morning experiences over lunch at a local restaurant where you will taste the specialties of Italian cuisine. After lunch, visit the symbol of the Eternal City, the **Colosseum** passing by the main monuments of the city such as the **Roman Forum**, where the city of Rome was founded.

Please Note: Proper attire required. Knees and shoulders must be covered in church visits. Large bags, backpacks, and metal or pointed items are not allowed in the Vatican Museums and St Peter's Basilica. The order of the sights visited may vary due to reservation times.

"I enjoyed the detail. The perfect art work, the perfect food and guides. The energy that lay within these historical monuments was absolutely fascinating" – Natalie, Fall 2015 Voyager

"This is a really good way to go if you want to learn about the ins and outs of the Colosseum and all about Vatican City! I would do this again." - Emily, Fall 2015 Voyager

"If you want to get a taste of Rome, this is the way to go!" – Jenna, Fall 2015 Voyager

STANDARD PRICE		Early Booking
Adult	\$154	\$148
Child	\$77	\$74
TIME		
	Date	Time
Depart	September 26	0845
Return	September 26	1915
HIGHLIGHTS		
<ul style="list-style-type: none"> • The Colosseum (including entrance) and Forum Romanum (no entrance) • The Vatican Museums & Sistine Chapel (including entrance) • St. Peter's Basilica (including entrance) 		
MINIMUM REGISTRATION: 29		
MAXIMUM CAPACITY: 100		



Enjoy a pleasant walk and visit some of the most famous sights of Rome! After a **brief panoramic drive** featuring the Colosseum, you will reach the city centre of Rome where you will start your walk passing by the celebrated **Spanish Steps** with its curious "Barcaccia" fountain by Bernini's father. You will continue down Via del Tritone leading to the world famous **Trevi Fountain (Under Restoration)** (toss a coin to ensure your return to Rome!). From there a short walk will take you to **Via del Corso**; later you will see the **Pantheon** and finally you will reach one of the most marvellous squares in the world, **Navona Square**, where you will enjoy a delicious pizza lunch at a local restaurant. Later you will board the coach and proceed to the magnificent **St. Peter's Basilica**, with its splendid Bernini's square surrounded by marble columns and the statues of Saints and Popes. At the end of the guided tour you will have a little free time before returning to Civitavecchia. Don't spend your precious time waiting in line! A strict dress code is enforced in St. Peter's Basilica. Short pants, miniskirts, tank tops and revealing clothing are not acceptable and guests wearing these items can be restricted from entering.

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STANDARD PRICE		Early Booking
Adult	\$113	\$109
Child	\$57	\$54
TIME		
	Date	Time
Depart	September 26	0845
Return	September 26	1845
HIGHLIGHTS		
<ul style="list-style-type: none"> Baroque Rome including main squares and roads (Spanish Steps, Trevi Fountain, Via del Corso, Pantheon, Navona Square) St. Peter's Basilica (including entrance) 		
MINIMUM REGISTRATION: 19		
MAXIMUM CAPACITY: Unlimited		



"I enjoyed it. The provided lunch was delicious." – Suvitskie, Fall 2015 Faculty Voyager



If you love shopping and you've already been to Rome, you may prefer to venture out on your own. You will have an English-speaking escort on the motorcoach to and from Rome, who will provide you with useful information about the city, its transportation, sightseeing, and shopping. You will be dropped off and picked up in exactly the same location, a famous street for designer shops right by the **Spanish Steps** and a **ten minute walk from Via Condotti**.

STANDARD PRICE		Early Booking
Adult	\$41	\$39
Child	\$20	\$20
TIME		
	Date	Time
Depart	September 26	0900
Return	September 26	1800
HIGHLIGHTS		
<ul style="list-style-type: none"> Free time downtown 		
MINIMUM REGISTRATION: 15		
MAXIMUM CAPACITY: Unlimited		

NOW UPON REQUEST ONLY

Please fill out an [expression of interest form](#) to be considered for a space on the Sunshine Tour

CIV 301-101

THE SUNSHINE TOUR

3 DAYS / 2 NIGHTS



This overnight program provides the opportunity to see the Eternal City of **Rome**, the Island of **Capri**, the ruins of **Pompeii**, and the beautiful southern coastal area of **Sorrento**.

Begin your adventure in Rome with the **Vatican Museum, Sistine Chapel, and St. Peter's Basilica**. After some free time for lunch in the Vatican area, freshen up at your hotel before dinner and a Rome-by-night tour.

In the morning, depart for Naples (3hrs) where you will start off with a surprising tour to Capri island! Learn about the island's history and folklore while gazing upon fantastic views of the Mediterranean sea! Enjoy some free time for lunch and to explore before meeting back with your group in the afternoon and boarding the return jetfoil to Sorrento. Here you will have an hour of free time in Sorrento



STANDARD PRICE		Early Booking
Adult	\$899	\$883
Child	\$450	\$441
TIME		
	Date	Time
Depart	September 26	0900
Return	September 28	1730
HIGHLIGHTS		
<ul style="list-style-type: none"> • Vatican City & Sistine Chapel • Rome by Night! • Pompeii excavations • Capri Island village tour 		
MINIMUM REGISTRATION: 15		
MAXIMUM CAPACITY: 45		



before coming together for a a group dinner. After dinner, we will check into our hotel and you can enjoy the remainder of the evening at leisure.

The next day, head to **Pompeii** for a guided tour of the excavations. Explore this well preserved **ancient Roman city** and learn about Roman culture and Pompeii's inhabitants buried by the Vesuvius ashes during the eruption of 79 a.d. Enjoy lunch at a local restaurant before the drive back to port (3.5hrs)

Please Note: This program is not recommended for wheelchair-bound people. No elevator in the minibuses; very steep streets and alleys on the island and the archaeological site is entirely uneven, sometimes steep.

Day 1: (D)

- Board coach and depart to the Eternal City!
- Upon arrival, visit the Vatican Museums and the Sistine Chapel
- Visit St. Peter's Basilica and St. Peter's Square
- Free time for lunch in the Vatican area
- Board the coach and drive to the hotel. Free afternoon
- Meet in the lobby and drive to the restaurant for group dinner
- Rome by night tour ending back at the hotel

Day 2: (B,D)

- Board coach and depart to Naples (approx 3 hrs drive)
- Jetfoil ride to Capri island
- Funicular ride up to Capri village
- Orientation tour of Capri – guide's lecture
- Free time for lunch and photos
- Jetfoil ride from Capri island to Sorrento!
- Free time in Sorrento
- Group dinner

Day 3: (B,L)

- Guided tour of the Pompeii excavations
- Free time for pictures and souvenirs.
- Group lunch.
- Drive back to the Civitavecchia (1 comfort stop)

NOW UPON REQUEST ONLY

Please fill out an [expression of interest form](#) to be considered for a space on Gems of Italy

CIV 501-101

GEMS OF ITALY

5 DAYS / 4 NIGHTS



Here is your opportunity to see many famous Italian Cities: **Rome, Venice, Florence, and Pisa!**

Upon arrival in Rome, start a guided tour of the **Colosseum** and take a glimpse at the **Roman Forum**. Enjoy lunch out and then continue with a visit

to the **Vatican Museum, St. Peter's Basilica**, and free time in the evening.

The following morning, board the fast train to Venice, check into your hotel, take a car to the Venice city gates, then ride on a Vaporetto (water taxi) to the city center. Meet your guide and enjoy a **walking tour to St. Mark's Square, the Doge's Palace and St. Mark's Basilica** (entrance not included). Spend free time in Venice in the evening and have dinner downtown before returning to the hotel. Your third day will be entirely at your leisure in Venice!

After breakfast the next morning, depart for **Florence** where you will tour the small historic center on foot. Pass by the **Academy of Fine Arts, the Brunelleschi Dome, Signoria Square, the old bridge, and the Holy Cross Basilica** – Santa Croce. Enjoy a bit of free time before a group dinner downtown.

On your final day, visit **Pisa** and take a guided tour of **Camp dei Miracoli, the Cathedral, and Baptistery**. Savor your last bit of free time and lunch before departing for the port in Livorno.



"Italy was SO gorgeous. All of the monuments were amazing... The food was AMAZING...want to go back just for the food....I definitely loved this field program though. A lot of people just went out and did their own thing, which is cool, however; I feel like the SAS trips are really well organized and highly suggested IF you want to see a lot." - Harrison, Fall 2015 Voyager

"The design of the itinerary was excellent. It maximized all of the time we were in each city. We got to see everything that we signed up for. Loved how on top of all the sites we saw together, we also had 'free time' to go explore additional sites on our own that peaked our interest."- Gabriel, Fall 2015 Voyager

STANDARD PRICE		Early Booking
Adult	\$1399	\$1280
Child	\$700	\$640
TIME		
	Date	Time
Depart	September 26	0930
Return	September 30	1700
HIGHLIGHTS		
<ul style="list-style-type: none"> • Rome: Vatican Museum & St. Peter's Basilica, Colosseum, Roman Forum • Venice: St. Mark's Square & Basilica, Doge's Palace • Florence: Academy of Fine Arts, Brunelleschi Dome, Signoria Square, Holy Cross Basilica • Pisa: Camp de Miracoli with Cathedral & Baptistery 		
MINIMUM REGISTRATION: 19		
MAXIMUM CAPACITY: 45		



NOTE: THIS TRIP WITH BEGIN IN CIVITAVECCHIA AND END IN LIVORNO

NOW UPON REQUEST ONLY

Please fill out an [expression of interest form](#) to be considered for a space on Gems of Italy

CIV 501-101

GEMS OF ITALY

5 DAYS / 4 NIGHTS

Day 1:

- Drive to Rome (1.5 hrs approx)
- Full-day tour of ancient Rome
- Visit Colosseum & Roman Forum
- Lunch at a local restaurant
- Visit Vatican Museums & St. Peter's Basilica (special events permitting)
- Transfer to the hotel, check-in.
- Rest of the day at leisure

Day 4:

- Check out & load luggage
- Depart to Florence (confort stop on the motorway)
- Arrival in Florence, check in at hotel
- Guided walking tour of Florence, including the Accademia
- Group dinner and evening at leisure

Day 2:

- Depart to Rome Termini
- Eurostar train to Venice Mestre
- Arrive & transfer to the hotel
- Check in or luggage drop off
- Depart for Venice
- Venice city tour (2 hrs) and free time (approx 2 hrs)
- Group dinner
- Transfer back to the hotel

Day 5:

- Check out and depart for Pisa
- Arrive and walk to the city centre
- Visit the Cathedral & Baptistery (approx 2 hrs)
- Free time for lunch
- Meet back in the city centre and walk to the coach park
- **Depart to Livorno**
- **Arrival in Livorno for embarkation**

Day 3:

- Depart from the hotel to Tronchetto coach park/pier
- Free time in Venice
- Meet again at the coach park & coach transfer back to the hotel



Day 2: Tuesday, September 27

CIV 105-201

ORVIETO & CIVITA BAGNOREGIO

FULL DAY



Discover the secrets of Orvieto, a combination of ancient village and **breathtaking scenery**. Orvieto is regarded as one of the most beautiful hill towns in Italy. Upon arrival, enjoy a guided tour of the town and discover Orvieto's surprising and unexpected "underground city," created by ancient inhabitants over approximately 2,500 years of uninterrupted digging. Following the grottoes, enjoy free time and lunch on your own in the center of old town. Orvieto is small enough that you can walk from one end to the other in

30 minutes, but the more adventurous will enjoy getting lost among the winding lanes and shadowed alleys that suddenly open into bright piazzas. The glittering mosaic façade of the Duomo is visible for miles, and the cathedral is definitely worth a visit. Orvieto itself offers splendid views of the surrounding countryside, perched as it is atop a jutting cliff. Finish off the day with a short trip to **Civita di Bagnoregio**, which is perched on a tuffaceous hill in the middle of a landslide-prone valley (only accessible on foot!). This nice little town is slowly succumbing to the ravages of time, but today the visitors' footsteps ring out in the small streets, alleys, and little piazzas of a town. However, if its peace you're seeking, its nice nooks and crannies are bathed in an almost religious

silence.

Please Note: A strict dress code is enforced in all churches. Short pants, miniskirts, tank tops and revealing clothing are not acceptable and guests wearing these items can be restricted from entering. This tour is very walking intensive and there are many stairs involved.

Check out [The Amazing Race](#) season 24, episode 8 filmed in Orvieto & Civita Bagnoregio!

"I enjoyed wandering around Orvieto and seeing all the beautiful architecture. Having free time to wander was certainly a plus!" – Scott, Fall 2015 Voyager

STANDARD PRICE		Early Booking
Adult	\$104	\$100
Child	\$52	\$50
TIME		
	Date	Time
Depart	September 27	0800
Return	September 27	1830
HIGHLIGHTS		
<ul style="list-style-type: none"> • Orvieto underground • Free time downtown Orvieto • Civita di Bagnoregio (only 50 full time residents!) 		
MINIMUM REGISTRATION: 19		
MAXIMUM CAPACITY: 100		





If you would like to see an original part of Rome, you need to choose this tour! You will drive to some of the oldest cemeteries in Rome, the **Catacombs** where your guide will show you galleries, often on two or more levels, ancient frescoes, graffiti, and the burial places of martyrs. After this

intense visit, proceed to the center of Rome and arrive at the famous **Via Veneto**, where an unexpected and unusual place, the **Crypt of the Capuchin friars (Bones Chapel)**, is located under the church of **Santa Maria della Concezione dei Cappuccini** (Church of the Immaculate). Visit on your own (without guide) the crypt which contains the remains of thousands of Capuchin friars and poor Romans. Their bones were used to decorate the walls and ceilings of five small chapels as a kind of hymn to life. Later enjoy a typical **lunch on your own** and about four hours of free time to explore the nearby areas of Trevi and Spagna.

STANDARD PRICE		Early Booking
Adult	\$117	\$112
Child	\$59	\$56
TIME		
	Date	Time
Depart	September 27	0845
Return	September 27	1900
HIGHLIGHTS		
<ul style="list-style-type: none"> • S. Sebastiano Catacombs (including entrance & guided tour) • The Crypt of the Capuchin friars -Bones Chapel (including entrance - without guide) • Free time downtown Rome 		
MINIMUM REGISTRATION: 15		
MAXIMUM CAPACITY: 200		



Discover the beauty of the enchanting Vatican City! Once you arrive to the small, independent state of Vatican City, visit the world famous **Vatican Museums**. Here you will see an

exceptional collection of artwork, including Michelangelo's impressive masterpieces housed in the **Sistine Chapel**. Later, walk to the splendid Bernini's Square and the awe - inspiring **St. Peter's Basilica**, the largest church in the world. After taking in all these spectacular sights, enjoy some free time in Rome (approximately 4 hrs) before returning to port.

STANDARD PRICE		Early Booking
Adult	\$113	\$109
Child	\$57	\$55
TIME		
	Date	Time
Depart	September 27	0900
Return	September 27	1900
HIGHLIGHTS		
<ul style="list-style-type: none"> • The Vatican Museums & Sistine Chapel (including entrance fee with reservation) • St. Peter's Basilica (including group entrance fee) • Free time in Rome 		
MINIMUM REGISTRATION: 15		
MAXIMUM CAPACITY: 48		



Please note: Lunch is not included in this program. Plan to bring around 15 Euro for lunch on your own in Rome!



Enjoy a day admiring the beautiful Tuscany countryside! After a short drive along the old Via Aurelia you will arrive at the beautiful region known as Maremma, in the Southern part of Tuscany. You will stop in a medieval town named **Capalbio**, where you can enjoy some free time before proceeding to [la Parrina farmhouse](#), which produces its

own wine. Here you will visit the vineyards, a local wine cellar, and a barrique cellar to learn about the traditional bottling methods still being used today. You will be invited to enjoy a light lunch with local products. You will have some free time to enjoy and taste the relaxing atmosphere of Maremma and to shop at the winery before heading back to the pier.

STANDARD PRICE		Early Booking
Adult	\$123	\$118
Child	\$62	\$59
TIME		
	Date	Time
Depart	September 27	0900
Return	September 27	1600
HIGHLIGHTS		
<ul style="list-style-type: none"> • la Parrina farmhouse • Capalbio village • Local lunch 		
MINIMUM REGISTRATION: 15		
MAXIMUM CAPACITY: 48		



Interested in some local family connection? This is your chance. A short 15 minute bus ride will take students to a local high school where you will meet local Italian students, share a little about life on the ship (the first couple weeks, anyway) and learn about school in Italy. After this exchange, each SASer will be paired with a local student (18-year-olds in their final year of school) and go with

them to their home for the afternoon. The families will host you for lunch and welcome you into their home for some fun. This is what SAS is all about. Don't miss this great opportunity to meet an Italian family, pick up some Italian phrases and make some new friends.

Transportation to the homes will be provided by the host families in private cars. They will be driven **ONLY** by licensed host **parents** who have been screened by the school. Time in cars will not be more than 2 miles in either direction. After lunch, some students might, at their own expense, take the train to Santa Marinella that is a village 5 miles away from Civitavecchia. Students will be escorted by the hosts back to the Port Shuttle stop to return to the ship.



STANDARD PRICE		Early Booking
Adult	\$28	\$25
Child	\$14	\$13
TIME		
	Date	Time
Depart	September 27	0945
Return	September 27	1730
HIGHLIGHTS		
<ul style="list-style-type: none"> • Visit a local high school • Visit a local home • Lunch with a local family 		
MINIMUM REGISTRATION: 15		
MAXIMUM CAPACITY: 36		

IMPORTANT NOTE: Please plan to bring a small gift for the Italian family - flowers or a small souvenir from SAS. **The return time is the time at which students are escorted to the parking lot where they can catch the shuttle back to the ship. DO NOT NO-SHOW!** These families take off work to host you. If your plans change, you **MUST** find someone to take your place and notify the Field Office. Any student who no-shows will be charged double.

"This experience provided the opportunity to get to know a local family, share a large meal, and grasp Italian

CIV 114-301

IMPACT: LOCAL FAMILY LUNCH & STUDENT EXCHANGE

FULL DAY

culture in a more unique and realistic approach. The families were so hospitable, interested in American culture, and every student who partook in the experience had an incredible time!" - Jocelyn, Fall 2015 Voyager

"Best way to experience Italy, a great new way to meet people, and one of the best field programs you can do hands down!" - Brennan, Fall 2015 Voyager

Day 3: Wednesday, September 28

CIV 116-301

ROME ON YOUR OWN – COLOSSEUM

FULL DAY



If you love shopping and you've already been to Rome, you may prefer to venture out on your own. You will have an English-speaking escort on the motorcoach to and from Rome, giving you useful information about the city, its transportation, sightseeing, and shopping.

You will be dropped off and picked up in exactly the same place, the Colle Oppio parking lot, **ten minutes walk from Colosseum.**

STANDARD PRICE		Early Booking
Adult	\$41	\$39
Child	\$20	\$20
TIME		
	Date	Time
Depart	September 28	0800
Return	September 28	1715
HIGHLIGHTS		
<ul style="list-style-type: none"> Free time in the area around the Colosseum 		
MINIMUM REGISTRATION: 15		
MAXIMUM CAPACITY: Unlimited		

CIV 117-301

TIVOLI & VILLA ADRIANA (NEW!)

FULL DAY



If you want to visit one of the most remarkable examples of an imperial, dynastic palace, this is the perfect tour for you! Once in Tivoli, near Rome, admire the splendid **Villa Adriana**, which in 1999 was declared a Human Heritage Monument by UNESCO. Hadrian's Villa is one of the most

complex and significant examples of the building genius of the Romans. It is a complete sample of architectural creations, not rigid in its symmetry but conceived to amaze the visitor through surprising perspectives, both following and dominating the natural landscape.

STANDARD PRICE		Early Booking
Adult	\$93	\$39
Child	\$47	\$45
TIME		
	Date	Time
Depart	September 28	0900
Return	September 28	1500
HIGHLIGHTS		
<ul style="list-style-type: none"> Villa Adriana Tivoli Gardens 		
MINIMUM REGISTRATION: 15		
MAXIMUM CAPACITY: Unlimited		

CANCELLED

CIV 110-301

DISCOVERING ETRUSCANS: TREKKING VULCI NAUTURAL PARK & TARQUINIA NECROPOLIS

FULL DAY



Enjoy a day reveling in nature and learning about the mysterious, ancient Etruscan people! Visit the ruins of the important Etruscan City of Vulci in the **Vulci Naturalistic-Archaeological Park**. This ancient city is surrounded by natural wonders, allowing visitors to explore the site's

history, archaeology, tradition, and culture all in a flourishing garden. Your tour includes a visit to the **Pellicone Lake**, where you will have **free time for lunch**. Later, you will drive to Tarquinia and visit **the Etruscan Necropolis of Monterozzi** with its famous painted tombs. The incredibly vivid colours of these amazing paintings are mixed from iron oxide, lapis lazuli dust, and charcoal.

STANDARD PRICE		Early Booking
Adult	\$83	\$80
Child	\$42	\$40
TIME		
	Date	Time
Depart	September 28	0900
Return	September 28	1700
HIGHLIGHTS		
<ul style="list-style-type: none"> • Vulci Naturalistic-Archaeological Park • Pellicone Lake • Etruscan Necropolis of Monterozzi in Tarquinia 		
MINIMUM REGISTRATION:20		
MAXIMUM CAPACITY: Unlimited		

CIV 113-301

ROME BY SEGWAY (NEW!)

HALF DAY



Enjoy a tour through ancient Rome on your very **modern "chariot"**! Come with us on a fun ride up and down the seven hills of Rome while "ticking off" your favorite highlights during your visit to

the eternal town. Three full hours of pure fun spent between history and art by Segway: modern technology to enjoy the wonders of the past. A video IPOD to help you discover Rome's ancient history as you climb the Aventine hill, with its beautiful terraced gardens with orange trees. You will pass by the "Mouth of Truth" and the Roman Forum before driving up Capitoline Hill, also known as the "Centre of the World". The cherry on top will be the final stop at the Coliseum. After your Segway tour, enjoy some free time around the Colosseum before returning to Civitavecchia.

STANDARD PRICE		Early Booking
Adult	\$289	\$269
Child	\$145	\$135
TIME		
	Date	Time
Depart	September 28	0800
Return	September 28	1700
HIGHLIGHTS		
<ul style="list-style-type: none"> • Rome by Segway Imperial tour (Celio, Circus Maximus, Aventine Hill, The mouth of truth, Roman Forum, Colosseum) • Free time in the area around the Colosseum. 		
MINIMUM REGISTRATION: 8		
MAXIMUM CAPACITY: 20		



Note: Participants must be at least 16 years old.

CIV 107-301

TARQUINIA COOKING CLASS

FULL DAY



Enjoy the real flavor of “Tuscia,” the Etruscan land, by learning to make traditional Italian ragout sauce and tiramisu. On this relaxing excursion through the countryside, visit **Valle del Marta Farm**, a quaint farmhouse that harvests and produces a variety of

products, including vegetables, wine, fruit, meat, spices, pure virgin olive oil, honey, and even medicinal oils. After your **cooking lesson**, share a typical **farmhouse lunch** with friends (that you helped prepare!) and relax in the beautiful countryside. Before departing, stop at farmhouse shop to purchase local products like as wine, honey, and olive oil. On the route home, gaze upon the beautiful Tarquinia, one of the most important Etruscan cities.

Please note: fresh goods (produce) cannot be brought aboard the ship.

STANDARD PRICE		Early Booking
Adult	\$120	\$115
Child	\$60	\$58
TIME		
	Date	Time
Depart	September 28	0900
Return	September 28	1400
HIGHLIGHTS		
<ul style="list-style-type: none"> • Valle del Marta Farm • Cooking class 		
MINIMUM REGISTRATION: 15		
MAXIMUM CAPACITY: 40		

CIV 202-301

WINE & PASTA IN TUSCANY

2DAYS/1NIGHT



Pasta means culture. Pasta means tradition. Here is your opportunity to experience the beautiful Tuscan countryside and its cuisine including the chance to make your own pasta al mattarello.

Begin with a visit to [Antica Fattoria La Parrina](#) - this farmhouse has belonged to the same family since 1830 and cultivates 65 hectares of vineyards of both red and white grape types. The climate, characterized by sea winds, hot summers and rainy autumns, is ideal for the ripening of the fruit until harvest time. You will visit the various sections of the farm, including the wine cellar to learn about the traditional bottling methods still used today. Next, enjoy lunch featuring local products. After lunch there is time to soak up the relaxing atmosphere of the farm, to take pictures or shop if you wish. In the afternoon

drive through the Maremma plain to reach Scansano country hotel, your home for tonight and tomorrow.

You may have already heard of home madetagliatelle, gnocchi, tortelli and pappardelle – but do you know what ‘mattarello’ means?? Today you learn to make your own pasta al mattarello and you’ll be proud of it! After the cooking lesson, you’ll be ready for lunch at the farm, including a glass of red wine typical of Maremma plain. Enjoy the afternoon at your leisure, perhaps relaxing at the pool, before your drive to the port in Livorno.

Please note:

- Fresh goods (produce) cannot be brought aboard the ship.
- This trip will depart in Civitavecchia and return in Livorno

“Absolutely amazing! I loved the vineyard but making my own pasta was my [favorite] part.” Erin, Fall 2015 Voyager

“A wonderful, relaxing adventure.” – Judy, Fall 2015 Voyager

“I learned/interacted with people from a new culture, and gained new insights into the world of small batch wine and cheese creation.” – Bennet, FA15 Voyager



Day 1: (D)

- Depart to Southern Tuscany and stop in La Parrina farm
- Guided visit of the farm and the wine cellars
- Lunch at [la Parrina](#)
- Free time and shopping at the farm market
- Drive to Scansano country hotel
- Check in and briefing on services and Spa rules
- Optional afternoon activity among spa or bike tour to be confirmed
- Gourmet dinner at the hotel

Day 2: (B, L)

- Breakfast at country hotel and check out
- Pasta making activity (picture shows last year group!)
- Lunch-tasting your own pasta and red wine!
- Time at leisure for pictures, relaxing by the pool, etc.
- Drive to Livorno port, possible comfort stop on the way.



On your last day in Italy, give back to the beautiful, eternal city of Rome by participating in a ‘retake’! **Retake Roma** is a social movement started to retake areas of the city from degradation through **group clean-up activities**. Made up of both locals and expats

alike, concerned residents of Rome collect trash and remove graffiti, stickers, and posters to restore the city to its original beauty.

Roll up your sleeves and lend a hand by working alongside local volunteers to clean trash and other debris from the Colosseum district!

Later, enjoy a **free afternoon** to grab some lunch and do a little sightseeing or shopping before returning back to the ship.

Please note: The price of this program includes a **10€ per person donation to the Retake Roma** organization. This program shares transportation with the Rome on your Own – Colosseum program. Retake activities are scheduled from 0945-1300. The volunteers of Retake Roma are professionals and ordinary citizens and will not be responsible for SAS participants, so please be aware of any risks during this activity and try to respect all participants and the communal spirit of the team!

STANDARD PRICE		Early Booking
Adult	\$55	\$49
Child	\$28	\$25
TIME		
	Date	Time
Depart	September 28	0800
Return	September 28	1715
HIGHLIGHTS		
<ul style="list-style-type: none"> • Work with locals to give back to the city of Rome! • Free time for lunch, sightseeing, and shopping 		
MINIMUM REGISTRATION: 15		
MAXIMUM CAPACITY: Unlimited		