

BARCELONA, SPAIN

Arrive: 0800 Monday, October 3

Onboard: 1800 Friday, October 7



Brief Overview: Barcelona, host city for the 1992 Olympic Games, is home to a wide variety of art, culture, architecture and life that easily blends the old **Gothic Quarter** with the new. As the center of the Modernism architectural movement, discoveries await around every corner. Perhaps the most well-known of these is **La Sagrada Família**, Gaudi's unfinished masterpiece and his final resting place. **Salvador Dali**, **Pablo Picasso** and **Joan Miro** also resided in Barcelona and their works can be enjoyed at the **Museu d'Art Modern**, the **Museu Picasso** and the **Fundacio Miro**. Bullfighting, never very popular in this part of Spain, was outlawed in Catalunya in 2011. That has only increased the popularity of Futbol Club Barcelona (**FC Barca**), whose international renown makes **Camp Nou** a destination for devoted fans from around the world (**BCN 110-201 Sporting Barcelona**). Past meets present at night as well when the city is alive with traditional sounds of **Rumba Cataluna**, the smells and tastes of **paella**, the sights of dramatic lights and the Magic Fountain water and music display. Situated on the beautiful waters of the Mediterranean, Barcelona boasts the largest **Aquarium** in Europe (**BCN 133-501 Barcelona Aquarium**).

Out of town: About an hour outside Barcelona is the breathtakingly beautiful Benedictine retreat of **Montserrat**. See some amazing pics in the [Student Photo Gallery from 2013](#).

Highlights

Art and Architecture:

Days 2 & 5: BCN 108-201/ 501 Montserrat (A & B)

Day 2: BCN 102-201 Gaudi Tour

Day 3: BCN 114-301 La Sagrada Familia

Cultural highlights:

Day 2: BCN 110-201 Sporting Barcelona

Day 2: BCN 301-201 Madrid & Toledo Overland

Day 2: BCN 125-203 Fire Running in Barcelona

Challenge:

Day 1: BCN 130-101 Amazing Race Las Ramblas

Nature/Outdoors:

Day 1: BCN 126-101 Barcelona by Segway

Day 3: BCN 105-301 Barcelona by Bike

Day 3: BCN 200-301 Adventure in the Pyrenees

Day 4: BCN 124-401 Horse Riding at Natural Park

Day 5: BCN 133-501 Barcelona Aquarium

IMPACT Opportunity:

Day 4: BCN 129-401 IMPACT: Hidden Tour

Taste of Spain:

Day 4: BCN128-401 Paella Workshop

TERMS AND CONDITIONS: In selling tickets or otherwise making arrangements for field programs (including transportation, shore side accommodations and meals); the Institute of Shipboard Education (I.S.E.) acts only as an agent for others who provide such services as independent contractors. All participants accepting or using tickets or other arrangements for such services shall be deemed to agree and consent that I.S.E. shall not be liable or responsible in any way for any loss, death, injury, or illness to person or loss, theft or damage to personal property arising from or in connection with such services. I.S.E. shall not be responsible for cancellation of field programs for reasons beyond its control and in such event, at its option, may refund the purchase price.

Day 1: Monday, October 3

IMPORTANT: If you are registered in one of the following courses, you have a Field Class on this day.

Do not make any other travel plans as this is a designated class day in port for your course:

COURSE #	FACULTY	Monday, 3 October
CIVE330	Professor Susan Bolton	Ecological Engineering
MU 332	Professor David Borgo	History of Jazz (Section 1)
MKT 365	Professor Sergio Carvalho	International Marketing (Section 1)
HDFS 302	Professor Luis Diego Vega	Marriage and Family Relationships
SOC333	Professor Susan Ferguson	Gender and Society (Section 1)
POL 241	Professor Lewis Hinchman	Comparative Government and Politics
PHIL 171	Professor Melissa Stewart	Religions of the West
IE 272	Professor Marc Zimmer	World Interdependence - Current Global Issues (Sect. 3)

BCN 100-101

CITY ORIENTATION

HALF-DAY



Two-thousand-year-old Barcelona has long rivalled Madrid as Spain's most important city. It is the **capital of Catalunya** and has its own language, distinct character, and turbulent history. After hosting the 1992 Summer Olympics, Barcelona has come into its own as one of Europe's most attractive and modern cities, most notably for its impressive architecture.

This overview will whet your appetite and introduce you to the places you will most certainly want to come back to explore on

your own during your time in Barcelona. Visit **Pueblo Español**, located on Montjuïc Hill, where you can view artisans at work. This area features an open-air museum and a real "village" with houses, streets and squares that represent the culture, architecture and traditions from different regions of Spain. Take a few moments to climb the slopes of Montjuïc, the city's 700-foot-tall hill, to **Mirador Del Alcalde**, where you can enjoy panoramic views of the city and harbor. This is the site of the 1992 Olympic Ring, as well as numerous parks, fountains and museums.

Driving down **Passeig de Gràcia** you will view numerous examples of Antoni **Gaudí-inspired architecture**, including the modernist-style Gaudí houses Casa Amatller and Casa Batlló. Pass **La Pedrera** (Catalan for "the quarry"), one of Gaudí's most famous works, which is known for its unique façade, undulating smooth stone walls and elaborate iron balconies. Along the way, see **La Sagrada Família**, one of the most visited sites in Spain. Designed by Gaudí in 1882, this awe-inspiring building remains unfinished after a century, lacking completed walls and a roof.

Get off the bus for a guided walking tour through the narrow streets of Barcelona's **Barri Gotic** (also known as the city's old Gothic Quarter), an area that is home to numerous historic palaces, plazas and cobblestone streets. Before leaving this area, visit the **Cathedral of Barcelona**, a 600-year-old Gothic cathedral located at the heart of the Barri Gotic.

STANDARD PRICE		Early Booking
Adult	\$36	\$34
Child	\$18	\$17
TIME		
	Date	Time
Depart	October 3	0900
Return	October 3	1300
HIGHLIGHTS		
<ul style="list-style-type: none"> • Spanish Village • Passeig de Gracia • Sagrada Família (external view) • Cathedral of Barcelona 		
MINIMUM REGISTRATION: 24		
MAXIMUM CAPACITY: 100		



BCN 100-101**CITY ORIENTATION****HALF-DAY**

"This is an ideal orientation tour! It just covers everything!" - Keili, Summer 2013 Voyage

"It was a great way to better orient yourself with Barcelona, get the lay of the land, and hit some main areas." - Lindsay, Fall 2015 Voyager

"Loved the cathedral and Spanish village—very cool to see" -Julie, Fall 2015 Voyager

Read about one voyager's highlights of Barcelona.

<http://www.semesteratsea.org/2011/07/04/three-experiences-in-barcelona-that-moved-us/>

Please note: Proper attire is required to enter the Cathedral. Shoulders and knees must be covered.

BCN 126-101**BARCELONA BY SEGWAY (NEW!)****HALF-DAY**

If you are adventurous and you want to enjoy more of Barcelona city and its secrets... this is the tour for you! With this **Segway tour** you can discover the different areas of Barcelona in an enjoyable way without traffic and with more freedom.

Where the tourist bus, taxis, and motorcycles don't go, this is where you glide without any obstructions. You will visit all the seaside walkway of the Barcelona harbor, passing by the famous W Hotel, the perfect place for a walk and to take fantastic photographs of the Barcelona skyline.

On the return you will pass the Barceloneta beach, and reach the Olympic Harbor, before arriving back to the vessel.

STANDARD PRICE		Early Booking
Adult	\$103	\$99
Child	\$52	\$49
TIME		
	Date	Time
Depart	October 3	1030
Return	October 3	1230
HIGHLIGHTS		
<ul style="list-style-type: none"> Learn how to use a Segway Discover the beach of Barceloneta and the harbor Reach the Olympic Harbor & its beautiful skyline 		
MINIMUM REGISTRATION: 9		
MAXIMUM CAPACITY: 20		

BCN 130-101**AMAZING RACE LAS RAMBLAS****HALF-DAY**

This **treasure hunt** is an excellent, exciting way to discover Barcelona while competing in teams! Amazing Race: Las Ramblas is an **interactive team challenge** combining culture and fun tasks.

The hunt will take place in the center of the city,

where teams will answer questions and complete tasks to find their next check points. The paths on the way from one check point to another lead you past many interesting parts of the old town of Barcelona, until you reach the finish point in the Gothic Quarter, the Cathedral of Barcelona!

STANDARD PRICE		Early Booking
Adult	\$44	\$42
Child	\$22	\$21
TIME		
	Date	Time
Depart	October 3	1000
Return	October 3	1230
HIGHLIGHTS		
<ul style="list-style-type: none"> Fun clues Scavenger Hunt Discover places you may not go on your own A fun twist on city orientation! 		
MINIMUM REGISTRATION: 9		
MAXIMUM CAPACITY: 25		



This relaxing and easy going tour will give you an impression of Barcelona, and what the city offers at night, by passing most of the city's important sights. Your first stop will be **Tibidabo** which, at 512 meters, is the **highest peak in Collserola Park** and the

city of Barcelona. It is popular for its views over the city and its natural spaces, which are used for recreational purposes. You will then pass by **Sagrada Familia** where you will enjoy its impressive architectural and monumental heritage. From there, you will continue the panoramic drive along **Passeig de Gracia**, the best-known boulevard in town. Your guide will point out one of the masterpieces of **Gaudi's architecture**, the Casa Milà, known by Barcelonans as "La Pedrera House" and Casa Batllo. After that, you will have some **free time** in City Centre, and enjoy a stop for some tapas in Passeig de Gracia before heading to the Olympic Boulevard, a nice boardwalk where you will contemplate the marvellous coast of Barcelona.

"Very interesting commentary by the knowledgeable guide about architecture, religion, and meanings behind the things we were seeing." – Gretchen, Summer 2014 Faculty/Staff Voyager

"I had a great time...our guide he went above and beyond delivering the history of each location." – Ebonish, Summer 2013 Voyager

STANDARD PRICE		Early Booking
Adult	\$44	\$42
Child	\$22	\$21
TIME		
	Date	Time
Depart	October 3	1900
Return	October 3	2300
HIGHLIGHTS		
<ul style="list-style-type: none"> • Tibidabo Hill and amazing view • Evening tour through Barcelona • Passeig de Gracia • Tapas! 		
MINIMUM REGISTRATION: 19		
MAXIMUM CAPACITY: 50		



Day 2: Tuesday, October 4

BCN 300-201

MALLORCA: TOURISM 101 WITH EDWARD HUIJBENS

3 DAYS / 2 NIGHTS



This is a one-of-a-kind opportunity with **Professor Ed Huijbens** to visit the beautiful island of Mallorca and learn about a career in marketing, hospitality, or tourism. Through visits at the **University of Balearic Islands (UIB)**, the tourism office of the Balearic

Islands, and a private, boutique hotel, students will be able to see the tourism industry from three perspectives: government, university and the private sector. **Don't worry**, you will still have plenty of time to **relax at the beach**, see the sights and explore on your own with some down-time in the afternoon/evenings.

STANDARD PRICE		Early Booking
Adult	\$779	\$739
Child	\$390	\$370
TIME		
	Date	Time
Depart	October 4	~ 0700
Return	October 6	~ 2000
HIGHLIGHTS		
<ul style="list-style-type: none"> • UIB (University of Balearic Islands) • Charming Mallorca Villages • Belmond La Residencia, one of Spain's finest luxury boutique hotels • Soller - a characteristic village • Drach's Caves 		
MINIMUM REGISTRATION: 10		
MAXIMUM CAPACITY: 50		

Sites include **Drach's Caves**, natural beauty of the mountains and beaches, and the charming villages of **Valldemosa**, **Soller** and **Deia**. In Deia, you will visit **Belmond La Residencia**, one of Spain's finest luxury boutique hotels. **Meet with one of the top managers** of the hotel to discuss the specifics of boutique hotel management and marketing strategies. You will visit the hotel and its lush gardens and enjoy a snack.



Please note, we are NOT staying at this hotel – that would **double** the price of this trip!

"This was an amazing opportunity for anyone going into tourism or hospitality. Where else could you get an in depth look at the marketing strategies and the efforts that people in the government, education, and hotel industries? The trip itself was worth every penny." – Danielle, Fall 2015 Voyager

NOTE: Pack a bathing suit, hiking shoes AND a professional outfit for university and business meetings.

Day 1: (L) – professional attire

- Transfer to airport; Flight to Palma
- Transfer to UIB
- Visit the tourism office, UIB, and Lunch
- Beach afternoon
- Check in Hotel
- Free time for dinner near the hotel

Day 3: (B, L)

- Porto Cristo & Drach's Caves
- Lunch
- Transfer to airport & return flight to Barcelona

Day 2: (B, L, D) semi-professional attire + hiking clothes

- Departure to Valldemossa
- Free time
- Departure to Deia
- Visit to Belmond La Residencia and light lunch
- Departure to Soller, Visit to Soller and Free time & hike!
- Typical Dinner with BC Tours leadership near the hotel



Day 1: Barcelona – Madrid

Leave the ship and travel by **AVE high-speed train** trip (200 MPH!) to the capital of **Madrid**. Madrid is an active and young city, characterized by intense cultural, artistic, and commercial production. Once in Madrid your

guide will take you on a panoramic tour of the city and then you will have free time for lunch at Retiro Park. The **free time for lunch** will be a nice chance to rest and at the same time to taste a few typical dishes – tortilla española is a **MUST!**

You will then visit the **Prado Museum** to enjoy the masterpieces of what is called the widest art gallery of the world. Your guide will take you inside the art gallery along a selected itinerary from the most famous masterpieces and figurative art. Hotel Check-in and free evening for personal activities

Day 2: Toledo

Travel 45 minutes by train to the ancient city of **Toledo**— yes, it's **THAT** city and **THAT** iconic bridge. The architectural diversity stems from Arabian, Jewish, Mudejar, Gothic, Renaissance and Baroque influences here. Toledo was and still is the religious capital of Spain and it is also regarded as the city of three cultures (Christian, Jewish and Islamic). Not surprisingly, the city is a UNESCO World Heritage Site. You will spend a full day visiting the Old Quarter— visit the **cathedral**, the **San Juan de los Reyes Toledo** - a temple that was sponsored by the Catholic Monarchs to commemorate the victory at the Battle of Toro (1476), and the **Transito Synagogue** - one of the most important examples of Spanish-Jewish art. Lunch, on your own at a local cafe, is an opportunity to rest and enjoy typical local food. Return to Madrid and have the rest of the evening for dinner on your own. You should consider the Plaza Mayor Tapas on one at one the local Markets of Madrid.



Day 3: Madrid - Barcelona

On your last day in Madrid, you will be driven to the **Royal Palace**, the official residence for the Royal family, and one of the top attractions in the city (although these days they only use it for state ceremonies). Otherwise known in Spanish as the Palacio Real, the Royal Palace was built during the 18th and 19th centuries, and is a monumental building.

After your visit to this monument, you will stroll through **Madrid de los Austrias** and then have free time for lunch before your train ride back to Barcelona.

STANDARD PRICE		Early Booking
Adult	\$759	\$727
Child	\$380	\$363
TIME		
	Date	Time
Depart	October 4	0800
Return	October 6	2000
HIGHLIGHTS		
<ul style="list-style-type: none"> • Try on the AVE Speed Train (200MPH!) • Visit the amazing Prado Museum and Monumental Royal Palace • Visit to the charming city of Toledo 		
MINIMUM REGISTRATION: 11		
MAXIMUM CAPACITY: 30		

CANCELLED

"This trip is fun filled, full of famous historical monuments and great sight-seeing experiences through the whole country Spain." – Harrison, Fall 2015 Voyager

“Students should know that it is a fantastic place filled with history and monumental structure with ample amount of walking” – Sheyla, Fall 2015 Voyager

Day 1:

- Depart from pier to train station
- AVE Train ride Barcelona-Madrid (2H30M) TBC schedule
- Arrival at Atocha and Panoramic tour of Madrid (1H30M)
- Free time for lunch at Parque Retiro
- Visit to Prado Museum
- Arrival to hotel and check-in
- Free evening for dinner and personal activities

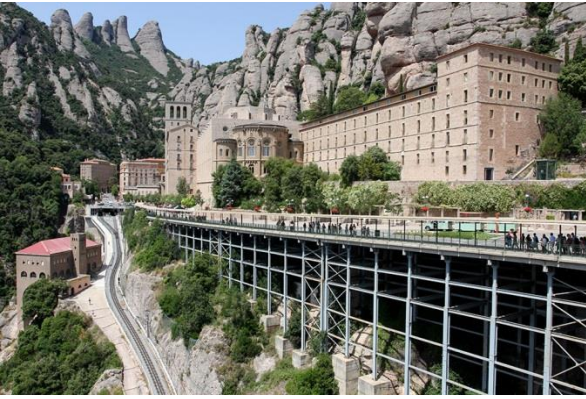
Day 3: (B)

- Transfer to the Royal Palace
- Visit to the Royal Palace + Walking tour at Madrid de los Austrias.
- Free time for lunch
- Bus transfer to Atocha Train Station
- Train Ride to Barcelona
- Transfer from Train Station to Barcelona Pier

Day 2: (B)

- Bus to Toledo
- Visit Toledo - Cathedral Primada; Sinagoga del Transito and San Juan de Dios Monastery
- Free time for lunch
- Back to the hotel in Madrid
- Transfer to hotel
- Free afternoon for personal activities - we suggest Tapas Dinner on the Famous Markets of Madrid





Travel from Barcelona to Montserrat, a breathtakingly beautiful Benedictine monk retreat about one hour northwest of the city. This trip is not to be missed, as many visitors call this the highlight of their trip to Spain.

Located 2,380 feet above sea level, Montserrat, which means “jagged mountain” in Catalan, is known for its religious significance and its interesting rock formations. Begin your visit with a trip to the Santa Maria de Montserrat monastery—a Benedictine Abbey and a 16th-century Basilica, where the Virgin of Montserrat, a “black Madonna” statue and the patron saint of Catalonia, is venerated.

The monastery, which has hosted pilgrims and visitors since 1025, is home to more than 80 monks who have dedicated their lives to prayer. During your visit to the Basilica, enjoy an audiovisual and a performance by the escolans, the famous Basilica choir and the oldest boys’ choir in Europe. Performances of Gregorian chants and other religious choral music can be heard free of charge nearly every day. Santa



Cova (Holy Cave) in Montserrat marks the site of visions townspeople witnessed in the 880s. According to legend, religious elders of the community found an image of the Virgin Mary in the cave, and from that moment on the site has been known as a holy sanctuary for religious pilgrims.

Following the tour, enjoy free time to walk through the mountain to view unusual rock formations or hike to the mountaintop for panoramic views of the Catalan countryside.

In 1987 Montserrat was declared Natural Park of the Montserrat Mountain.

[Enjoy a preview](#) of the beauty of Montserrat. [Read about](#) one student’s memorable visit to the ancient monastery.

The views were stunning! - Shannon, Fall 2015 Voyager

It was very interesting to be in this small town built into the mountains” -Phoenix, Fall 2015 Voyager

STANDARD PRICE		Early Booking
Adult	\$49	\$45
Child	\$25	\$23
TIME		
	Date	Time
Depart	October 4	0800
Return	October 4	1300
HIGHLIGHTS		
<ul style="list-style-type: none"> • Natural Park of the Montserrat Mountain • Montserrat Abbey • Boys’ Choir: Escolania (if available) 		
MINIMUM REGISTRATION: 29		
MAXIMUM CAPACITY: 100		



THIS program takes you behind the scenes INSIDE the locker rooms, press boxes and the president’s box! And you’ll have plenty of time to browse the **Camp Nou** museum and store. **If you can’t get enough of FC Barça, this is for you!** (You know you want that shirt!) After basking in the glow of the team, head to Olympic Park and see the

1992 Olympic stadium. The views from here are incredible.

“I enjoyed this trip. The mini tour of Barcelona was a great touch. The stadium tour is awesome! So much history of the team and owners” – Aria, Fall 2015 Voyager

“I’m a huge soccer fan, so doing this was extremely exciting!” –Kenia, Fall 2015 Voyager

STANDARD PRICE		Early Booking
Adult	\$72	\$69
Child	\$36	\$34
TIME		
	Date	Time
Depart	October 4	0900
Return	October 4	1300
HIGHLIGHTS		
<ul style="list-style-type: none"> • INSIDE the locker rooms & press box at Camp Nou • Olympic Stadium • Panoramic views from Mirador del Alcalde 		
MINIMUM REGISTRATION: 14		
MAXIMUM CAPACITY: 50		



Catalan master of Art Nouveau and Barcelona are inextricably linked. Discover Gaudí's most important masterpieces on a drive through the city, from the soaring spires of **La Sagrada Família** to the undulating curves of **Parc Güell** (left) and Casa Batlló.

Start your tour with a visit to new and unique 4D Space in Barcelona dedicated to Gaudí. Enter the magical world of this genius of Catalan Modernism through 4D technology and discover what lies behind his innovative architectural language. Thanks to the Scope screen, 7.1 surround sound, active stereoscopic vision and moving seats with

special effects, you can discover firsthand how nature inspired his creations and main icons: a forest that turns into towering columns, chimneys hiding an army of warriors, a roof that reveals a dragon skin. Next stop is in the Park Güell, a garden with architectural elements designed by Gaudí and built 1900-1914. The architect's signature touches can be found everywhere in the park, from the whimsical shape of the cast-iron benches and porticoes to the stunning mosaic work. Enjoy free time to wander throughout the park.

We follow a guided tour to architect Gaudí's unfinished masterpiece, La Sagrada Família. Designed by Gaudí in 1883, this awe-inspiring building boasts three massive spires yet lacks complete walls or a roof.

Construction is being completed by Gaudí's collaborators. Your guide will describe the church's features, including the nativity façade, the flamboyant spires and the modern stained-glass windows. Visit the Gaudí Museum, located on the church's lower level, to learn more about the architect's life and achievement.

Board your motor coach for a drive down Passeig de Gràcia, a wide boulevard lined with some of the city's most celebrated Art Nouveau buildings. Stop at La Pedrera (Catalan for "the quarry"), one of Gaudí's most famous works and the last secular building he designed, Casa Batlló (known locally as Casa dels ossos, House of Bones), a Modernist-style building restored by Gaudí, before returning to the ship.

"I loved the Sagrada Família the best" – Quiaria, FA15 Voyager

Wonderful stops to see [the] work of Gaudí." – Peggy, FA15 LLL Voyager

Watch this [video](#) for a preview of Gaudí's one-of-a-kind architecture in Barcelona.

NOTE: AVOID THE LONG WAITS AND ENTRANCE FEES AT ALL OF THESE LOCATIONS, INCLUDING THE PARK!

STANDARD PRICE		Early Booking
Adult	\$85	\$82
Child	\$43	\$41
TIME		
	Date	Time
Depart	October 4	0900
Return	October 4	1400
HIGHLIGHTS		
<ul style="list-style-type: none"> • Gaudi 4D Experience • Sagrada Família inside visit • Park Güell inside visit • Passeig de Gràcia: Walking Tour Casa Mila (outside) and Casa Batlló (outside) 		
MINIMUM REGISTRATION: 24		
MAXIMUM CAPACITY: 40		





STANDARD PRICE		Early Booking
Adult	\$129	\$99
Child	\$65	\$49
TIME		
	Date	Time
Depart	October 4	1730
Return	October 4	2130
HIGHLIGHTS		
<ul style="list-style-type: none"> • Montjuic Hill • Spanish Village • Fire Running 		
MINIMUM REGISTRATION: 139		
MAXIMUM CAPACITY: 160		

Yes, this is just what it sounds like – usually part of [La Merce](#) Festival in Barcelona, this unique Catalonian tradition called “Correfoc” brings sparklers, drums, music, and dancing together is an exciting celebration. Even though our port call doesn’t quite coincide with the festival, voyagers can still experience the excitement with this full recreation in the Spanish Village.

You will experience how a group of villagers from all ages (“Colla de Diablers), dressed like devils and percussionists, will turn the Spanish village into a fiery cauldron of light and fireworks. It all represents the fight of the Good against the Evil. The experienced local guide will show the outfits and special clothes “devils” wear during their performance and will explain secrets and details behind this tradition; which is strongly connected to the history of the town.

You can take it all in from the side lines or get involved and run with fire sticks the same way a local does. Whether you dance with the devils between the crowds, or just watch the spectacle of fire as an observer, it will be a real and unforgettable experience either way!

5++
“This field program was definitely one of the highlights of my trip; an amazing mix of history, culture, and a little thrill! - Gabriel, Fall 2015 Voyager

“I got to run with fire and received a kiss from Lucifer...Consider that a night away from home.” - Brianna, Fall 2015 Voyager

“The Fire Running Event was the best way to view culture first hand. I had no idea about the tradition, but it was by far the best field program I’ve ever done.” - Amanda, Fall 2015 Voyager

Check out this video: [Running with Fire in Barcelona](#), from the Fall 2015 voyage!

Day 3: Wednesday, October 5

BCN 200-301

ADVENTURE IN THE PYRENEES (NEW!)

2 DAYS / 1 NIGHT



Be transported to the picturesque **Pyrenees mountain town of Llavorsi**, where you will not only feast your eyes on the breathtaking beauty of the wilds of Catalonia, but also feed your adventurous soul with **trekking, white**

water rafting, and good, dirty fun!

STANDARD PRICE		Early Booking
Adult	\$599	\$549
Child	\$300	\$275
TIME		
	Date	Time
Depart	October 5	0900
Return	October 6	1900
HIGHLIGHTS		
<ul style="list-style-type: none">• National Park of Aigüestortes• Rafting• Light trekking		
MINIMUM REGISTRATION: 11		
MAXIMUM CAPACITY: 40		

After arriving in Llavorsi and having a bit of lunch, enjoy a three hour hike through the **Aigüestorte National Park** and through the surroundings of the **Sant Maurici lake**. As the largest national park in Catalonia, Aigüestorte is renowned for its jagged peaks, biological diversity, and pristine waters. After a well-deserved dinner, spend the remainder of the evening at leisure.

Following a good night's sleep, kick start your final day in the Pyrenees with a three hour white-water rafting adventure. Share some final moments with your new friends over a light lunch before heading back to the ship.

NOTE: Be sure to pack a bathing suit, towels, trekking shoes, and warm layers

Day 1: (D)

- Depart from the ship
- Arrive in Llavorsi
- Lunch
- Trekking
- Return to the hotel for an evening at leisure

Day 2: (B, L)

- Breakfast at the hotel
- Rafting
- Light lunch
- Free time in Llavorsi
- Depart for Ship

NEW SECTION!

BCN 124-301 HORSE RIDING AT NATURAL PARK (GROUP A) FULL-DAY



Calling all horse-lovers and riders. Explore the Catalan countryside, surrounded by pines and tweeting wild birds. And uncover the stunning secrets hidden in the depths of the wood. Learn how to take care of the horses and after the energetic walk, build a relationship with the horses and learn how to communicate with them.

This could be the perfect experience for nature lovers looking to escape from the city!

Please Note: Closed toe shoes and long pants required. A light jacket is encouraged. Beginners to experienced riders welcome.

“As someone who had never ridden a horse before, this program was phenomenal! I learned the basics of horseback riding and got to see Barcelona from the hills in the countryside while riding a beautiful horse.” - Michaela, Fall 2015 Voyager

STANDARD PRICE		Early Booking
Adult	\$145	\$139
Child	\$72	\$69
TIME		
	Date	Time
Depart	October 5	0900
Return	October 5	1400
HIGHLIGHTS		
<ul style="list-style-type: none"> • ~ 2.5 hours on horseback • Snack of Catalan and Spanish tapas • HORSES! • Souvenir photos 		
MINIMUM REGISTRATION: 2		
MAXIMUM CAPACITY: 21		

BCN 127-301 GIRONA & DALI MUSEUM (NEW!) FULL-DAY



Known as the ‘immortal city,’ the beautiful town of **Girona** is one of the most interesting, monumental cities in Spain with a rich history and numerous treasures. Built around four rivers, the historic center is dominated by medieval buildings influenced by the Romans, Arabs, and Jews. Visit the **Arab baths** with its attractive arches before

enjoying a stroll around ‘El Call’ or the ‘Jewish Quarter’.



Rest up during the drive to **Figueres**, the birthplace of Salvador Dali. Enjoy a spot of lunch in a local restaurant before entering the **Dali Museum** – the largest surrealist object in the world. Housed in the former Municipal Theatre that was destroyed at the end of the Spanish civil war, Dali decided to create this museum on its ruins. The building is host to a huge collection of art, including the **Rainy Taxi** and the **Sala Mae West** – an elaborate optical illusion that transforms an ordinary living room scene into the face of the famous film actress, Mae West. As you explore the museum’s many works, see if you can spot a famous US President’s portrait before rejoining your coach back to Barcelona.

STANDARD PRICE		Early Booking
Adult	\$108	\$104
Child	\$54	\$52
TIME		
	Date	Time
Depart	October 5	0900
Return	October 5	1700
HIGHLIGHTS		
<ul style="list-style-type: none"> • Girona and its old town • Arab Baths, Jewish Museum, and the Jewish Quarter in Girona • Famous Dali Museum in Figueres 		
MINIMUM REGISTRATION: 25		
MAXIMUM CAPACITY: 50		



This tour is a quick and precise immersion into the world of Gaudí, an architect closely identified with Barcelona. Discover Gaudí's most famous works in the city, from the apartment buildings like **Casa Batllo** and **La Pedrera** to the soaring spires of **La Sagrada Família**.

Board your motorcoach for a drive up the **Passeig de Gràcia**, a wide boulevard lined with some of the city's most celebrated Art Nouveau buildings. Drive slowly past Casa Batlló (known locally as Casa dels ossos, House of Bones) and La Pedrera (known as the stone quarry).

We will take you inside Gaudí's unfinished masterpiece, La Sagrada Família. Designed by Gaudí in 1883, this awe-inspiring building boasts three massive spires yet lacks complete walls or a roof. Construction is being completed by Gaudí's collaborators. Your guide will describe the church's features, including the nativity façade, the flamboyant spires, and the modern stained-glass windows. Visit the Gaudí Museum, located on the church's lower level, to learn more about the architect's life and achievement.

"The inside was, in some aspects, even more spectacular than the outside! We also learned a lot about Gaudí, his history, and the history of the Sagrada Família." - Molly, Fall 2015 Voyager

"The building is breathtaking! The stained glass inside is the most beautiful thing I've seen so far" -Kelly, Fall 2015 Voyager

One of the hottest architects in Barcelona met with SAS participants in 2012 to discuss the city's remarkable architecture and urban landscape design. [Read more here.](#)

STANDARD PRICE		Early Booking
Adult	\$56	\$54
Child	\$28	\$27
TIME		
	Date	Time
Depart	October 5	0900
Return	October 5	1200
HIGHLIGHTS		
<ul style="list-style-type: none"> • Sagrada Família (inside visit & NO LINE!) • La Pedrera (outside) • Passeig de Gracia • Casa Batllo 		
MINIMUM REGISTRATION: 24		
MAXIMUM CAPACITY: 40		

BCN 105-301**BARCELONA BY BIKE****HALF-DAY**

Explore the capital of Catalonia on a guided bicycle tour through the city streets. Visit the best corners of the city, including **Parc de Ciutadell**, the **Barri Gotic Cathedral**, **Plaça del Rei**, **Plaça Sant Jaume**, **Las Ramblas**, **Columbus Avenue**, **Port Vell**, **Vila Olimpica**, and **Barceloneta**—the old fisherman’s quarter and site of local beaches. In addition to your guide, a mechanic will also be on hand to ensure a safe and fun outing.

Please Note: No children under 12 years; max weight 260 pounds. Comfortable shoes and clothes are recommended for the bike tour. This tour involves physical activity –Guests must be in good health.

This has historically been the most popular SAS biking program.

“The Barcelona bike tour was a great way to get oriented and explore the city while getting a workout in! It was much more fun to ride right past things on your bike than it is to see them from a distance on a bus like many of the other city orientation tours.” - Layne, Fall 2015 Voyager

STANDARD PRICE		Early Booking
Adult	\$53	\$51
Child	\$27	\$26
TIME		
	Date	Time
Depart	October 5	0930
Return	October 5	1215
HIGHLIGHTS		
<ul style="list-style-type: none"> • Port Olympic • Parque de la Ciudadela • Gothic Quarter • Las Ramblas 		
MINIMUM REGISTRATION: 5		
MAXIMUM CAPACITY: 50		

Day 4: Thursday, October 6

BCN 124-401**HORSE RIDING AT NATURAL PARK (GROUP B)****FULL-DAY**

Calling all horse-lovers and riders. Explore the Catalan countryside, surrounded by pines and tweeting wild birds. And uncover the stunning secrets hidden in the depths of the wood. Learn how to take care of the horses and after the energetic walk, build a relationship with the horses and learn how to communicate with them.

This could be the perfect experience for nature lovers looking to escape from the city!

Please Note: Closed toe shoes and long pants required. A light jacket is encouraged. Beginners to experienced riders welcome.

“As someone who had never ridden a horse before, this program was phenomenal! I learned the basics of horseback riding and got to see Barcelona from the hills in the countryside while riding a beautiful horse.” - Michaela, Fall 2015 Voyager

STANDARD PRICE		Early Booking
Adult	\$145	\$139
Child	\$72	\$69
TIME		
	Date	Time
Depart	October 6	0900
Return	October 6	1400
HIGHLIGHTS		
<ul style="list-style-type: none"> • ~ 2.5 hours on horseback • Snack of Catalan and Spanish tapas • HORSES! • Souvenir photos 		
MINIMUM REGISTRATION: 2		
MAXIMUM CAPACITY: 12		



Today you will explore the Spanish culinary world by **preparing paella**, a typical Spanish dish. First, you will visit **la Boqueria Market**, where you will learn the ingredients needed to make an excellent paella.

Boqueria Market dates back to 1217 and originated as an open-air market in front of one of the gates of the old city wall (Pla de la Boqueria). Here fruit and vegetable traders from local towns and farms would sell their products.

From the market you will venture to the restaurant where a **trained chef** will instruct you in the art of preparing paella. While the dish is cooking, enjoy some typical **local snacks**. Later, enjoy your homemade paella followed by some **desserts and coffee**.

Enroute to the ship, enjoy a narrated panoramic drive around the city, Catalunya Square and **Passeig de Gràcia**, a wide boulevard lined with some of the city's most celebrated Art Nouveau buildings, including the **Gaudí-designed Casa Batlló and La Pedrera**.

STANDARD PRICE		<i>Early Booking</i>
Adult	\$114	\$109
Child	\$57	\$55
TIME		
	Date	Time
Depart	October 6	0930
Return	October 6	1430
HIGHLIGHTS		
<ul style="list-style-type: none"> • Boqueria Market • Paella-making • Panoramic view of Gaudi Masterpieces • Panoramic view through Passeig de Gràcia 		
MINIMUM REGISTRATION: 14		
MAXIMUM CAPACITY: 30		



BCN 129-401

IMPACT: HIDDEN TOUR (NEW!)

HALF-DAY

Barcelona continues to flourish as a major tourist destination, now being the fourth most visited city in Europe. However, like many other cities, it has had its share of challenges with homelessness. The folks at [Hidden City Tours](#) saw an opportunity to use one of Barcelona’s greatest strengths – its tourism industry – to **spark change for the city’s homeless population**. By offering employment as tour guides to individuals dealing with homelessness, Hidden City Tours provides meaningful work and a way to a better life.

Hidden City’s **guides** are recruited from social services, soup kitchens, and charities, and then coached and trained to show travelers a side of Barcelona rarely found in a guidebook. Who best to show you around the streets of Barcelona than someone who has lived there? Each guide has a unique story, deep knowledge of the city, and can't wait to take you to the touristy - and **not so touristy** - areas and share Barcelona’s hidden secrets.

After your guided tour of the city, enjoy some light **tapas** prepared by the chefs at a local soup kitchen, **Chiringuito de Dios** (God’s Beach Bar), while learning a bit more about its mission and involvement in the local community (Chiringuito’s primary function is as a soup kitchen but offers tapas service subject to availability) .



STANDARD PRICE		Early Booking
Adult	\$49	\$45
Child	\$25	\$23
TIME		
	Date	Time
Depart	October 6	1000
Return	October 6	1330
HIGHLIGHTS		
<ul style="list-style-type: none"> • Experience the hidden side of Barcelona • Hear personal stories from trained guides • Tapas! 		
MINIMUM REGISTRATION: 14		
MAXIMUM CAPACITY: 35		

BCN 131-403

THE ORIGIN: LA PEDRERA (NEW!)

EVENING



[Gaudí’s Pedrera: “The Origins”](#) is a spectacular night-time experience that will amaze everyone. Live an absolutely unique, immersive experience full of surprises, set in one of Barcelona’s most emblematic buildings.

Gaudí believed that nature is like a large open book; one we should make the effort to read and interpret. With this tour you will experience an unforgettable journey through the different areas of the building, in which the highlight will be a **video mapping** at the Roof-Terrace of La Pedrera. The unique architecture of this space is used to present a magnificent **audiovisual show** which allows you to make an unforgettable journey to the origins of life, the essence of Gaudí’s architecture, with multiple projections in the "badalots" (stairwells), and special lighting and a soundtrack accompaniment.

STANDARD PRICE		Early Booking
Adult	\$79	\$76
Child	\$39	\$38
TIME		
	Date	Time
Depart	October 6	1900
Return	October 6	2130
HIGHLIGHTS		
<ul style="list-style-type: none"> • Visit Barcelona and La Pedrera at night! • Experience a different way to get to know Gaudi and La Pedrera 		
MINIMUM REGISTRATION: 14		
MAXIMUM CAPACITY: 50		

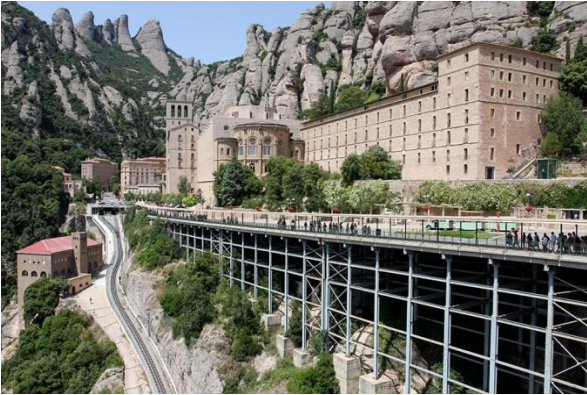
Day 5: Friday, October 7

BCN 108-501

MONTSERRAT (GROUP B) WITH KARLA GINGRICH

HALF-DAY

Join faculty member **Karla Gingrich** who says “I’ve lived in Barcelona and studied Spanish in four Spanish cities. Montserrat is one of my favorite places in the world! Come with me to see this mountain-top monastery in



Spain's first national park.” Montserrat is a breathtakingly beautiful Benedictine monk retreat about one hour northwest of the city. This trip is not to be missed, as many visitors call this the highlight of their trip to Spain.

STANDARD PRICE		Early Booking
Adult	\$49	\$45
Child	\$25	\$23
TIME		
	Date	Time
Depart	October 7	0800
Return	October 7	1300
HIGHLIGHTS		
<ul style="list-style-type: none">• Natural Park of the Montserrat Mountain• Montserrat Abbey• Boys' Choir: Escolania (if available)		
MINIMUM REGISTRATION: 29		
MAXIMUM CAPACITY: 100		

Located 2,380 feet above sea level, Montserrat, which means “jagged mountain” in Catalan, is known for its religious significance and its interesting rock formations. Begin your visit with a trip to the Santa Maria de Montserrat monastery—a Benedictine Abbey and a 16th-century Basilica, where the Virgin of Montserrat, a “black Madonna” statue and the patron saint of Catalonia, is venerated.

The monastery, which has hosted pilgrims and visitors since 1025, is home to more than 80 monks who have dedicated their lives to prayer. During your visit to the Basilica, enjoy an audiovisual and a performance by the escolans, the famous Basilica choir and the oldest boys’ choir in Europe. Performances of Gregorian chants and other religious choral music can be heard free of charge nearly every day. Santa Cova (Holy Cave) in Montserrat marks the site of visions townspeople witnessed in the 880s. According to legend, religious elders of the community found an image of the Virgin Mary in the cave, and from that moment on the site has been known as a holy sanctuary for religious pilgrims. Following the tour, enjoy free time to walk through the mountain to view unusual rock formations or hike to the mountaintop for panoramic views of the Catalonian countryside.

In 1987 Montserrat was declared Natural Park of the Montserrat Mountain.

“I’ve lived in Barcelona and studied Spanish in four Spanish cities. Visited Montserrat three times and it's one of my favorite places in the world! Come with me to see this mountain-top monastery in Spain's first national park.

[Enjoy a preview](#) of the beauty of Montserrat. [Read about](#) one student’s memorable visit to the ancient monastery.

The views were stunning! - Shannon, Fall 2015 Voyager

It was very interesting to be in this small town built into the mountains” –Phoenix, Fall 2015 Voyager



BCN 132-501**BARCELONA STREET ART & PICASSO MUSEUM (NEW!)****HALF-DAY**

For decades, Barcelona has been a canvas for street artists, local and foreign, emerging and recognized, who have left their mark on its walls. This fascinating city offers those who know where and how to look –like our guide– a wide variety of **street art in all its forms**. The guide will introduce you to the **underground scene in Barcelona, cool events, artist workshops, bars and clubs**. Following that, pay a visit to the famous **Picasso Museum**. The

Museum features a complete collection of works from the artist's youth and formative years.

STANDARD PRICE		Early Booking
Adult	\$72	\$69
Child	\$36	\$35
TIME		
	Date	Time
Depart	October 7	0900
Return	October 7	1300
HIGHLIGHTS		
<ul style="list-style-type: none"> • Walking Tour dedicated to Street Art • Visit Picasso Museum • Panoramic Drive along the beautiful boulevard Passeig de Gracia and Sagrada Familia 		
MINIMUM REGISTRATION: 10		
MAXIMUM CAPACITY: 25		

BCN 133-501**THE BARCELONA AQUARIUM WITH VIC KENNEDY (NEW!)****HALF-DAY**

Join **Professor Vic Kennedy** to explore science and the natural world at the [Barcelona Aquarium](#) – the largest in Europe! Walk with an escort and Professor Kennedy from the pier approximately 20 minutes to the Aquarium.

The centerpiece of the aquarium is the spectacular **Oceanarium**. With a diameter of 36 meters and depth of 5 meters, it contains almost 4 million liters of water. It houses species as diverse as gilthead, moray eels, ocean sunfish, rays and two types of **sharks**: the sand tiger shark (*Carcharias taurus*) and the sandbar shark (*Carcharhinus plumbeus*) – the real stars of L'Aquàrium de Barcelona.

A **transparent tunnel** in excess of 80 meters in length enables you to enjoy a spectacular walk underwater. You can explore the Oceanarium from below and experience the exhilarating feeling of discovering the Mediterranean as if you were walking along the sea floor, just inches away from sharks and other curious species.

STANDARD PRICE		Early Booking
Adult	\$30	\$29
Child	\$15	\$14
TIME		
	Date	Time
Depart	October 7	0915
Return	October 7	1215
HIGHLIGHTS		
<ul style="list-style-type: none"> • Aquarium Barcelona • Vic Kennedy!!! 		
MINIMUM REGISTRATION: 10		
MAXIMUM CAPACITY: 20		